



www.rubapresdokum.com



Ruba Die Casting Company Profile

Year Established	: 1964
Activity	: High pressure zinc die casting production
Capital	: 2.100.000 Euro
Annual Turnover	: 7.500.000 Euro
Number of Employees	: 200
Plant Area	: 17.000 sq. meters open-10.000 sq. meters covered. Additional plant to be built will be 11.000 sq. meters open-6.300 sq. meters covered.

Ruba Die Casting was established in the 90's in order to produce zipper accessories. Nowadays it is organized to supply automotive and white line industries. Daily production capacity has reached 5 tons.





Die Casting Department

Ruba Die Casting is able to supply parts from 1 gram to 750 grams gross weight. The capacity of our 22 injection machines varies from 7,5 tons to 130 tons .

In its ergonomic working environment our die casting department is equipped with full automatic zamak feeding, tumbling machines and ventilation. We continuously upgrade our equipment to keep up with the current technology in the industry and to provide a safe working environment for our employees.

Quality Certificates
Our staff is proficient in Total Quality Management and Ruba holds the following certifications:

TS 16949:2009
ISO 9001:2008



Quality

Our aim is to obtain high quality products through a process starting with design drawing of a piece, followed by preparing APOQ , FMEA for each product and constant quality monitoring at every stage in order to ensure customer satisfaction.



Design Department

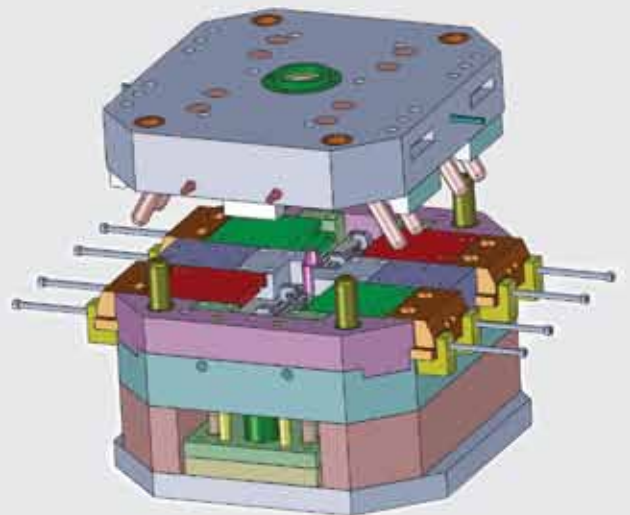
Ruba Die Casting is able to develop your idea into a functional part through our CAD system.

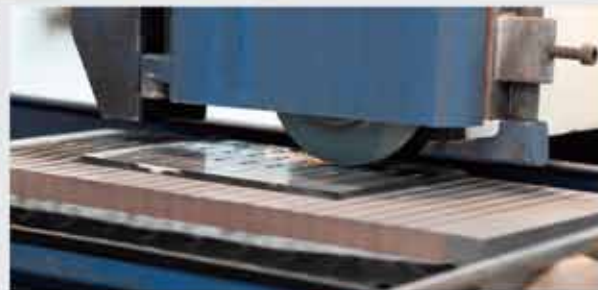
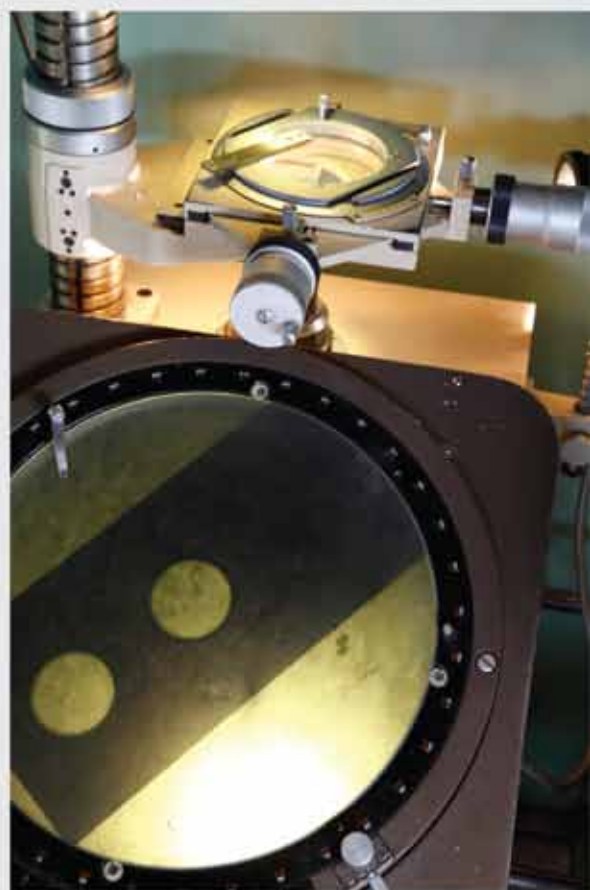
Mold Production Department

We can offer you a very short lead time for molds with fair prices.

The below machines are available:

- 1 CNC EDM
- 4 EDM
- 4 Surface Grinding
- 2 CNC Pantograph
- 3 Pantograph
- 2 Lathe
- 1 Profile Projection
- 2 Molder Milling Machine
- 1 Radial Borer







The advantages of Zamak Casting

- Mold life is longer than other types of high pressure die casted molds.
- Due to its supreme castability, it is suitable for producing small and complex parts with high accuracy.
- Being reusable, it is environment-friendly.
- Having high electrical conductivity it is ideal to use in equipments where this property is required.
- Low melting temperature provides low energy cost advantage.
- Easy to paint and plate
- Easy to machine.

Raw Material

In order to ensure high quality at all times we are using the same supplier of zamak since we started operating. A reliable source of raw materials allows us to turn zamak into a sturdy and durable product.

References

E.C.A
Hronovsky
Kostal
G-U
Ferco
Vestel
Superpar
Japar
European & Turkish Zipper Producers...

Surface Finishings

Finishing is as important as casting. Centrifuge, vibration, sand blasting, trimming and tapping machines are available at Ruba Die Casting.





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